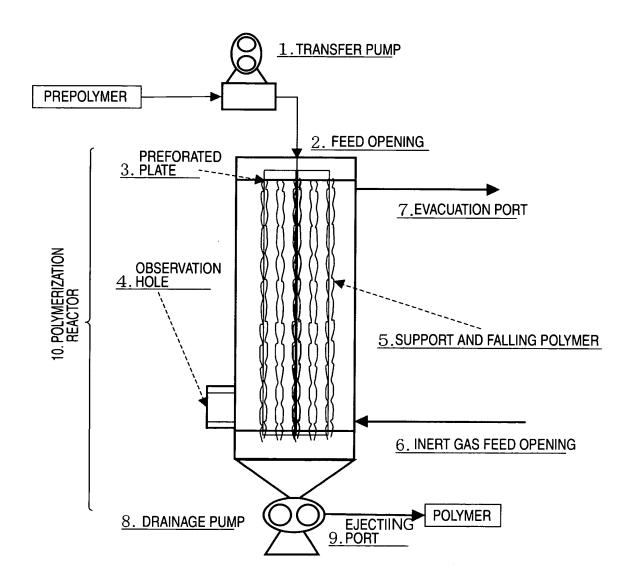
FIG. 1



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N10. INERT GAS ABSORPOTION DEVICE

3/6 10. POLYMERIZATION REACTOR FALLING POLYMER 7. EVACUATION PORT 6. INERT GAS FEED OPENING 9. EJECTING PORT 5. SUPPORT AND 2. FEED OPENING POLYMER 8. DRAINAGE PUMP 3. PERFORATED PREPOLYMER 4. OBSERVATION PLATE HOLE P7. EVACUATION PORT P5. FIRST AGITATION VESSEL
POLYMERIZATION REACTOR P1. ESTERIFICATION REACTOR P4. TRANSFER PUMP P10. AGITATION BLADE P3. EVACUATION PORT P6. AGITATION BLADE 1. TRANSFER PORT **d** Ø P8. TRANSFER PUMP RAW MATERIAL, CATALYST, ADDITIVE P11. EVACUATION PORT P9. SECONDARY AGITATION VESSEL POLYMERIZATION REACTOR P2. AGITATION BLADE...

FIG. 3

FIG. 4

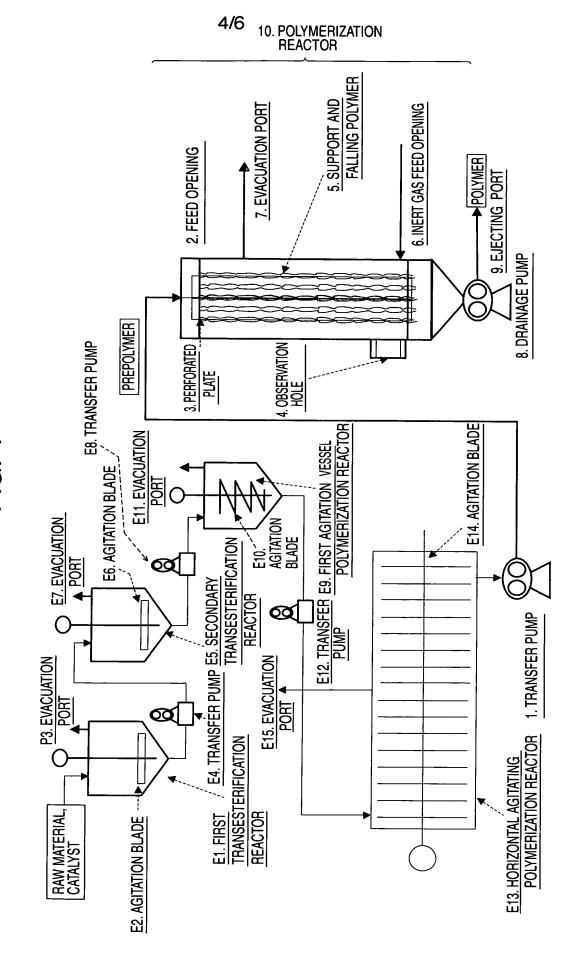
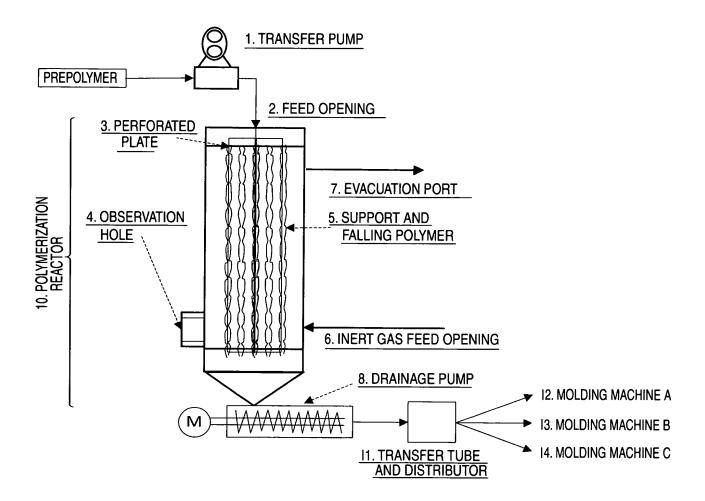


FIG. 5



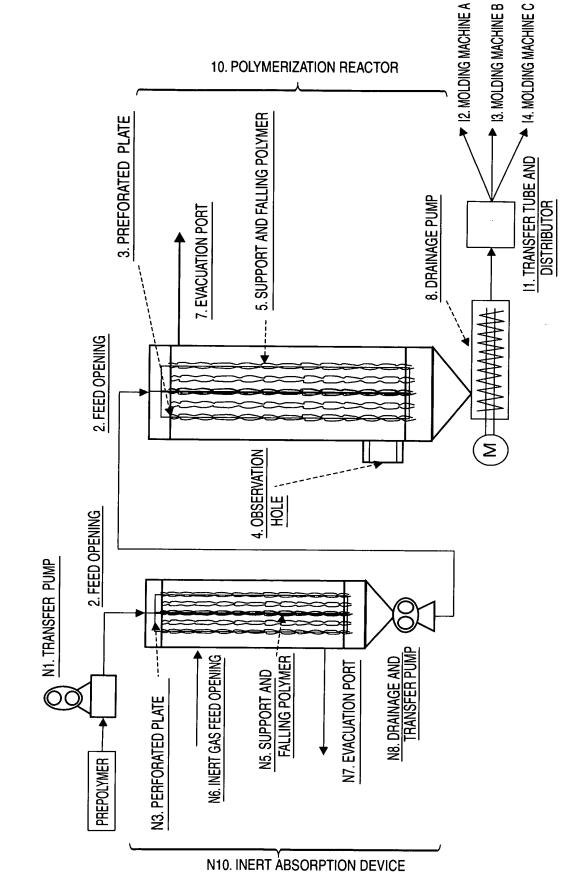


FIG. (6